

Brand Requirements : CORDURA® fabric for Socks

NILIT® are a global leader in polyamide 6.6 production and we are focused on delivering high quality products and innovation to our customers around the world. Socks branded as CORDURA® fabric are durable yet soft and supple, offering exceptional abrasion and tear resistance with comfort. CORDURA® is a registered trademark of INVISTA and is used under license by NILIT for nylon products.


The table below details requirements for CORDURA® fabric branded socks. For more information, contact your NILIT representative. You can count upon industry-leading technical support from NILIT to help you with your development efforts with CORDURA® fabric. NILIT has a wide range of performance fibres under the CORDURA® fabric brand name. Call one of the contacts detailed at the bottom of this page and check out our website www.nilit.com/fibers/brands.

Using the CORDURA® fabric brand for socks could not be easier, just follow the 4 easy steps: -

1. Each sock style developed with CORDURA® fabric should be submitted for testing to NILIT's certification test laboratory accompanied by the form below.
2. If the sock meets the CORDURA® fabric Brand Certification Requirements for Socks, you will receive an approval certificate valid for 3 years with a unique approval reference number for each style of sock.
3. You can then brand your socks with the CORDURA® fabric trademark and can request free hangtags by quoting the unique approval reference number.
4. Applications for hangtags by sock manufacturers can be made directly on our Internet site www.nilit.com/fibers/hangtags.

Quality Standards: Sock manufacturers are responsible for sock quality and for ensuring that socks are suitable for their intended end use. NILIT may refuse the use of the CORDURA® fabric brand for low quality socks and reserves the right to withdraw the CORDURA® fabric brand from any sock that does not meet the CORDURA® fabric brand quality standards detailed below.

NILIT reserves the right to select or approve any exceptions to the table below. This product information is subject to change by NILIT.

CORDURA® fabric	<i>Socks that provide longer lasting abrasion protection and tear resistance. Rugged durability and lightweight strength</i>	
Brand Description	CORDURA® fabric Reinforced Heel and Toe	CORDURA® fabric from Top to Toe
Minimum Qualifying Yarn Content	Greater than 5% of total sock weight.	Greater than 30% of total sock weight
CORDURA® fabric allowed	Minimum 90 decitex CORDURA® fabric in heel and toe.	CORDURA® fabric with minimum 90 decitex.
Garment Constriction	<p>Heel: Reinforce heel from technical boot line to beginning of foot arch (2 inches above and below end of gore line in every course)</p> <p>Toe: 2 inches before toe gore (including ring toe) in every course.</p>	 <p>No construction limitation, most blends allowed.</p> <p>Heel and toe reinforcement with CORDURA® fabric sock qualifying yarns is optional</p>
Elastification	Elastomeric yarns are permitted.	
Additional fibres	No limitation on additional yarns.	
Certification	Compliance ensured by periodic retail audits.	
Package Identification	Packaging must display the CORDURA® fabric logo, benefit statement and : “CORDURA® is a registered trademark of INVISTA and is used under license by NILIT for nylon products “. All logos and trademarks must be approved by NILIT . Unauthorized usage of the CORDURA® trade fabric mark is subject to prosecution.	

Disclaimer

This Brand Requirement Certification document contains only selected data and further information on our Internet site should be carefully read. Customers using NILIT products are responsible for ensuring that it is suitable for the intended end use. Full information via www.nilit.com/fibers.

Contacts

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CORDURA® Socks Branding Submission Form

This brand submission form must be **completed and signed** for each sock style and sent together with two samples of each sock style, to the address below. If the fabric meets the required certification standard, an approval certificate with a unique sock reference number will be sent to you.

Sock Supplier Details

Sock Manufacturer Details: Manufacturer's Name _____ Address _____ _____ Country _____ Contact Name _____ Telephone _____ E-mail _____ Fax _____	Company name (if not the sock manufacturer) _____ Address _____ _____ Country _____ Contact Name _____ Telephone _____ E-mail _____ Fax _____
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Sock Details

Your sock reference name/trade name/ quality number _____

Is this the first time this sock has been submitted for branding? YES / NO

Sock Details

Each Yarn in the sock	Yarn Details Decitex, filaments, type, count	CORDURA® Yarn Supplier
CORDURA® Brand Qualifier 1		
CORDURA® Brand Qualifier 2		
Other yarn 1		
Other yarn 2		
Other yarn 3		

CORDURA® Brand for Socks : (please tick)

CORDURA® Reinforced Heel and Toe
 CORDURA® from Top to Toe

Your signature _____ Date _____

Your signature is essential and by signing the request for brand certification, the signatory is legally bound by the Terms & Conditions of the CORDURA® branding scheme (further details on the NILIT Internet site www.nilit.com/fibers/hangtags)

Send this completed form together with two sock samples to :-

**NILIT Branding Centre,
 NILIT Ltd., Maurizio Levi Rd., Ramat Gabriel, Migdal Haemek, 23102 ISRAEL**

Contact:
 Mrs Tatiana Streltses, tel. +972-4-6544650 fax +972-4-6544622 e-mail: tatianas@nilit.com